

FIGURE 1

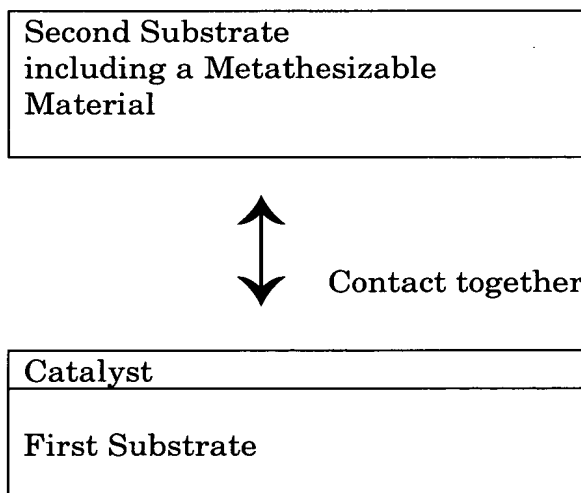
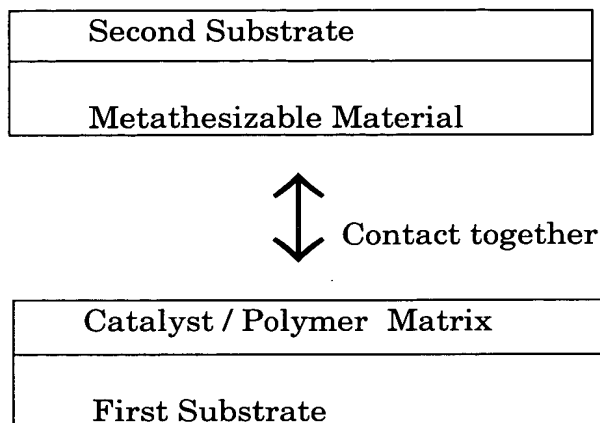
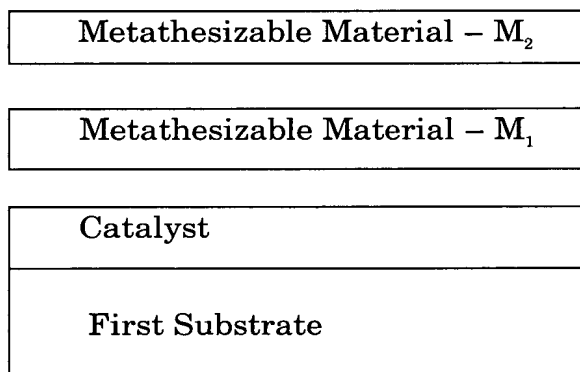


FIGURE 2

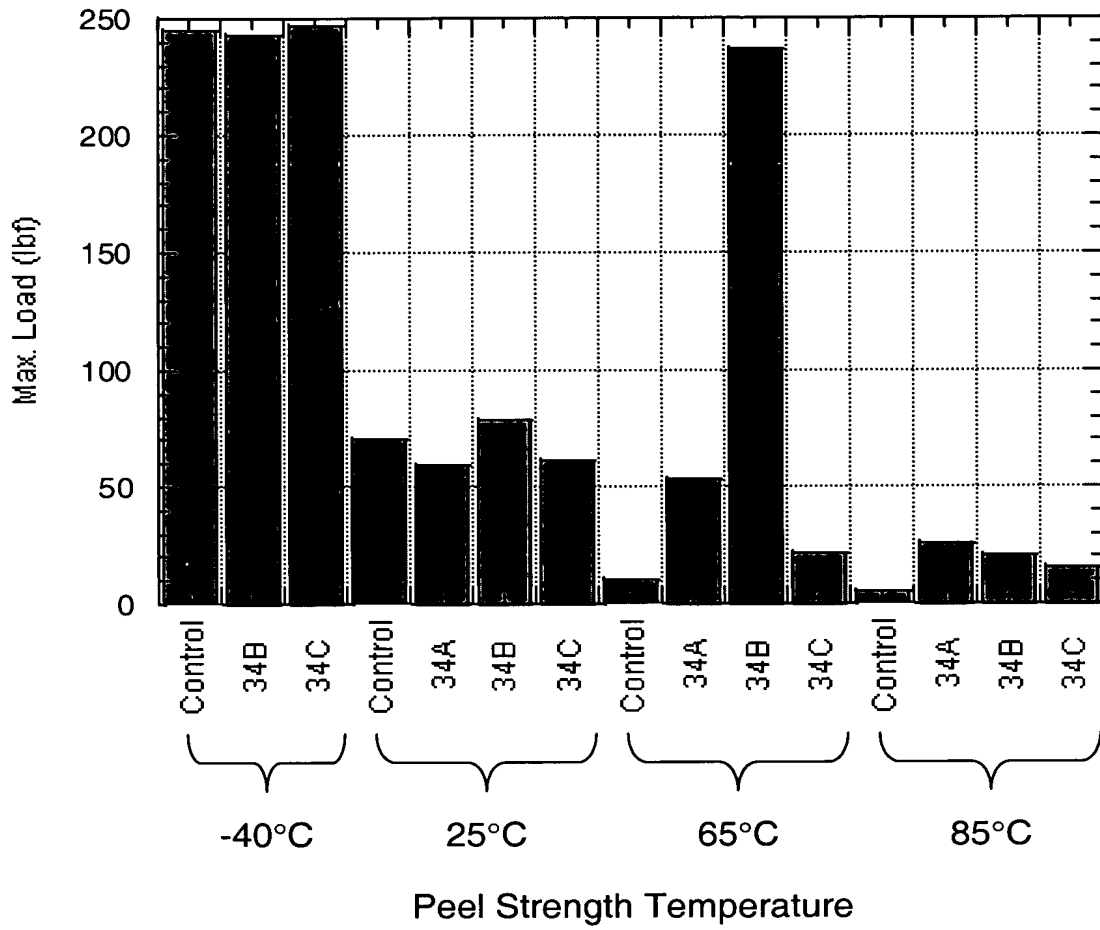


**FIGURE 3**



**FIGURE 4**

Figure 5.



TOP SECRET

Energy to Break (lbf-in)

Peel Strength Temperature	Control	34A	34B	34C
25°C	550	440	510	415
65°C	30	265	100	10
85°C	10	110	85	45

Peel Strength Temperature